



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2021.0072.006

DVS ZERT GmbH hereby certifies that the welding company

TATRAVAGÓNKA Tlmace spol. s r.o.
Továrenská 210
935 28 Tlmace
Slovakia

fulfills the requirements
for the scope according to

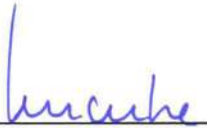
EN 15085-2 classification level CL1
in the type of activity P, M, S

in the range indicated in the annex.

validity: 2024-09-13 until 2027-09-12

Düsseldorf, 2024-08-25
Place and date of issue

Lead auditor: Dipl.-Ing. SROM


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 28 mm	BW, T-Stoß; SK08/2902028/24
121	1.2	t = 3 - 20 mm	BW, SK08/290269/24
131	22.3/23.1 22.3/23.1	t = 0.8 - 3.2 mm t = 0.8 - 10 mm	BW FW
135	1.1 1.2 1.2, 1.2/2.2, 2.2 1.2/2.2, 2.2 1.2, 1.2/3.1 1.2, 1.2/3.1 1.2 1.2 1.2 1.2 1.2 1.2/1.3 1.2/7 1.2/8 1.2/8 1.2/X120Mn12 8	t = 3 - 7 mm D ≥ 16 mm t = 3 - 20 mm t = 3 - 20 mm D ≥ 500 mm t = 3 - 20 mm D ≥ 500 mm t = 3 - 24 mm D ≥ 500 mm t = 3 - 24 mm D ≥ 500 mm t = 3 - 30 mm t = 3 - 30 mm D ≥ 500 mm t = 3 - 80 mm t ≥ 5 mm D ≥ 500 mm t = 15 - 60 mm D ≥ 500 mm t = 10 - 80 mm t = 3 - 12 mm D = 25 - 100 mm t = 1.4 - 8 mm t = 3 - 24 mm t = 3 - 36 mm D ≥ 500 mm t = 3 - 10 mm	FW BW, 1/2Y7; 214/23/3499/0704 FW BW BW FW FW, 214/23/3496/0701 214/23/3497/0702 BW FW BW, 1/2Y6; 214/23/3498/0703 FW BW BW BW, 1/2Y7;SK08/286454/23 FW, SK08/290209/24 BW FW BW
141	1.1 1.2 1.2/8	t = 3 - 7 mm D ≥ 16 mm t = 3 - 24 mm t = 3 - 24 mm	FW BW, T-Stoß; SK08/285711/23 BW
24	1.2, 1.2/11.2	D = 30 mm	BW

Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components
- Maintenance welding of railway vehicles and their components

Responsible welding coordinator(s):

Dipl.-Ing. Peter Racko, EWE

born: 1966-05-17

1st deputy(ies) of the responsible welding coordinator(s):

Dipl.-Ing. Erika Kaszásová, EWE

born: 1971-02-06

Scope of the certificate

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Others deputies:

Branislav Hajko, EWS
Milan Uhnàk, Level C
Dipl.-Ing. Pavol Mudrak, IWE
Peter Michalovic, Level C
Jan Hukel, Level C
Tomas Maly, Level C
Pavel Simko, Level C (IWT)
Peter Profant, Level C

born: 1974-01-22
born: 1964-08-14
born: 1989-03-27
born: 1983-07-10
born: 1973-02-08
born: 1984-09-25
born: 1983-03-22
born: 1984-10-22

Remarks:

Register no.:

DVSZERT/15085/CL1/072/21/1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.